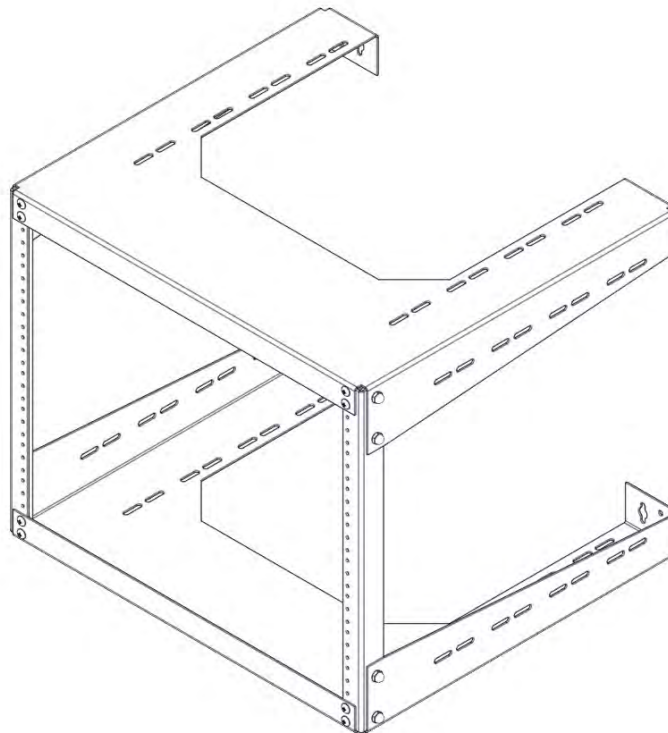


# **Assembly Instructions**

## **18" Deep Open Wall Rack**

**Part Number: 1915-3-500-08, 1915-3-500-15**



Information Support Concepts  
2384 Highway 287 N.  
Suite 208  
Mansfield, TX 76063-9207

800-458-6255 U.S. Only  
Fax (817) 842-9099  
Local (817) 842-9090

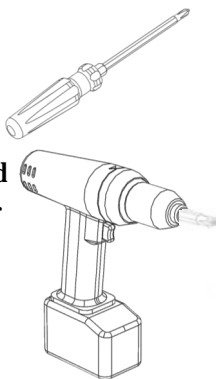
[www.serverrackoptions.com](http://www.serverrackoptions.com)

**Tools needed:**



Crescent Wrench or  
3/8" Box Wrench

Philips head  
Screwdriver  
or Drill



**What's in the box?**

**QTY 2: Main Frames**  
(Identical frames:  
Either can be used as  
the top or bottom.)



**QTY 2: Rails**



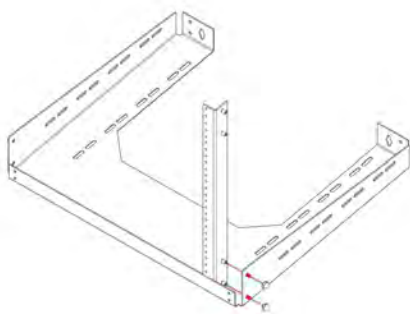
**QTY 8: Acorn Nuts**



**QTY 25: Rack Screws**

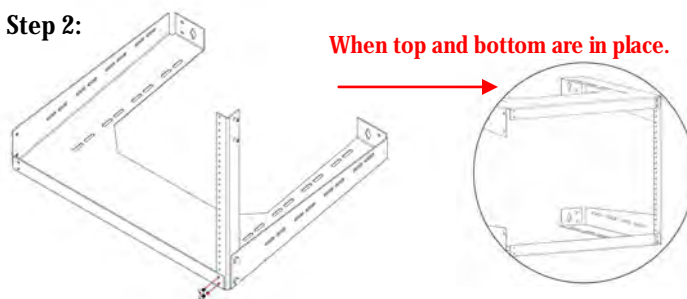


**Step 1:**



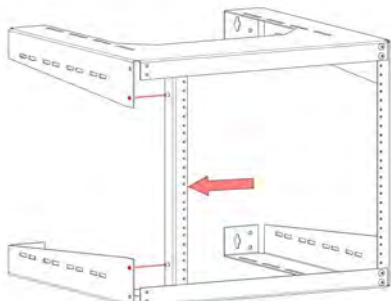
Select your bottom frame. Place rail on the inside corner of the frame and align it so the tapped holes face the front. Secure in place with two acorn nuts.

**Step 2:**



Screw (or drill) two rack screws into the rail at the bottom. Place the second frame on top and secure with two acorn nuts. Then secure the rail by installing two rack screws at the top.

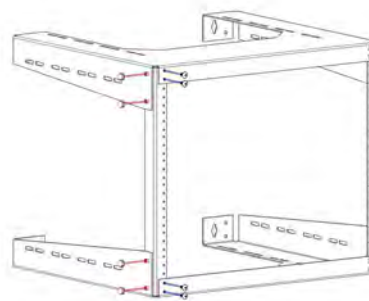
**Step 3:**



When one side is complete with the top frame in place, slide in the second rail and secure with two acorn nuts.

You may find it easiest to fasten from bottom to top.

**Step 4:**



Repeat step 2 to screw (or drill) two rack screws into both the top and bottom of the rail.

Rack is now ready to be installed at 16" on center.

